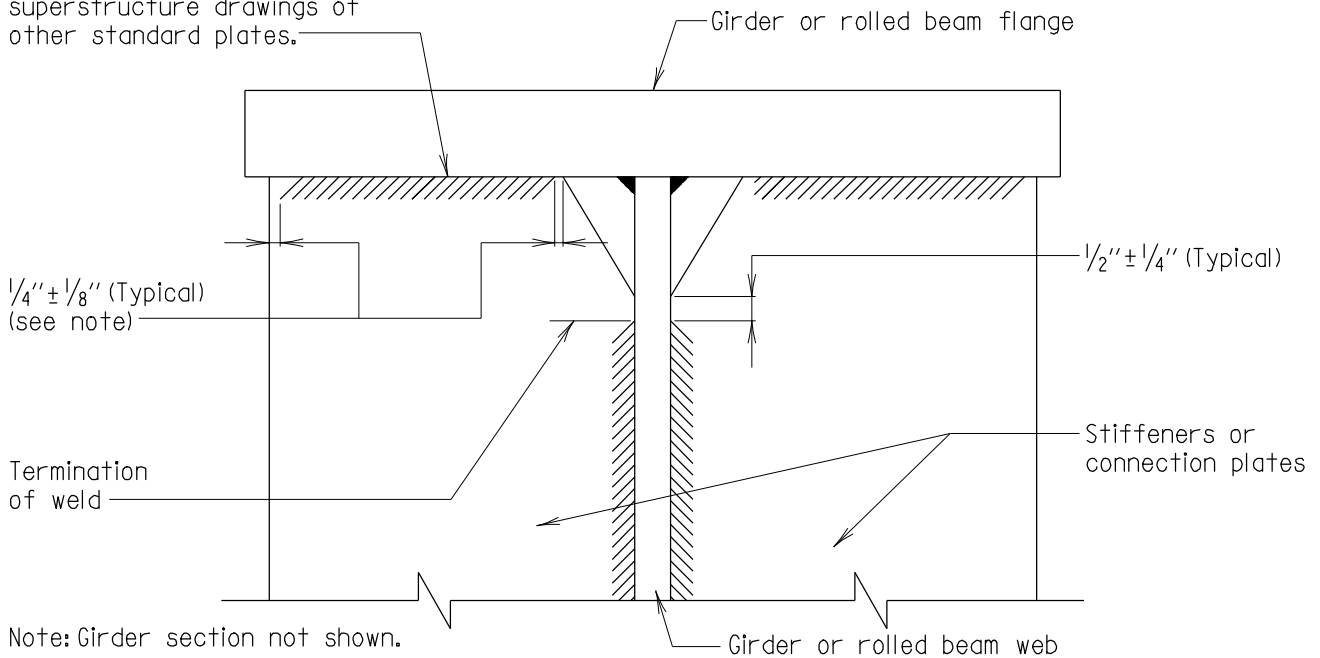


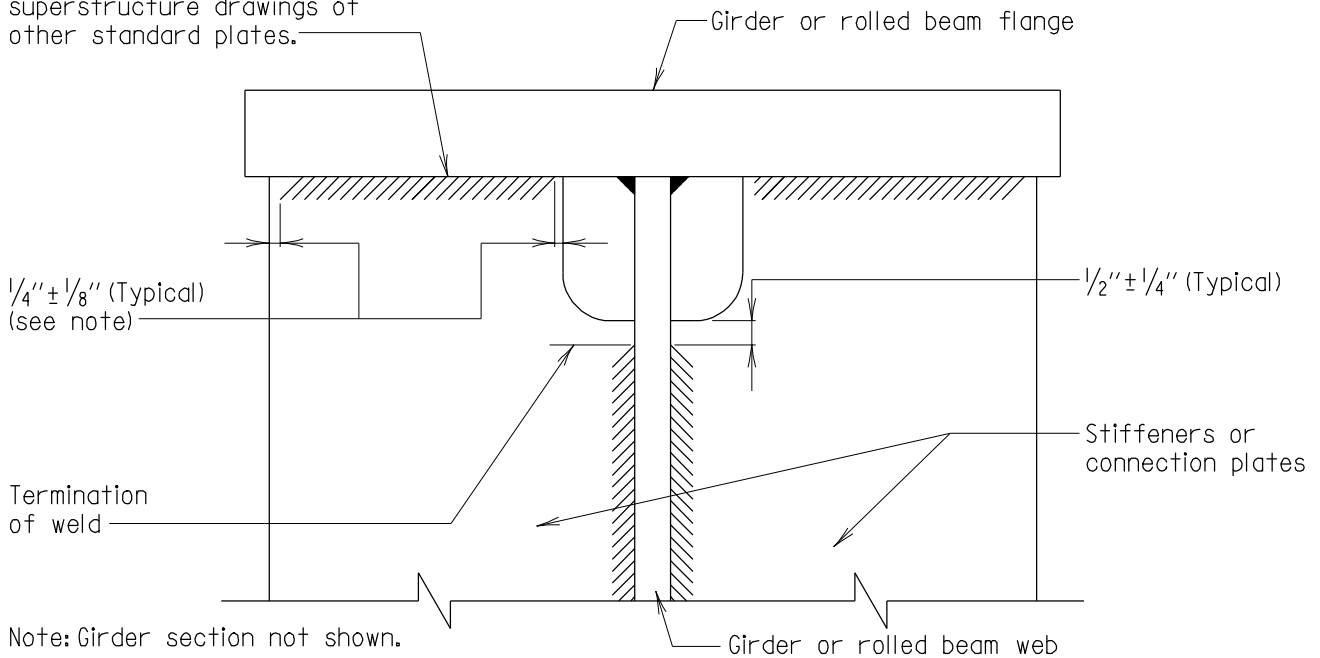
Weld only where indicated on
superstructure drawings of
other standard plates.



SECTION - ANGLE CLIP

Scale: 3" = 1'-0"

Weld only where indicated on
superstructure drawings of
other standard plates.



SECTION - OPTIONAL RADIUS CLIP

Scale: 3" = 1'-0"

Notes:

1. For all stiffeners (intermediate or bearing) top and bottom, including connection plate for channel diaphragms for all girders and rolled beams.
2. Welding to flange as per this detail will only be required where plans or other standard sheets indicate stiffener is extended and welded to flange.

APPROVAL	
<i>E. S. Fiedler</i> DIRECTOR OFFICE OF BRIDGE DEVELOPMENT	
DATE: 11/3/83	
REVISIONS	
SHA	FHWA
1-22-86	6-8-90
10-1-03	.
FHWA APPROVAL	
DATE: 12-9-83	

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF BRIDGE DEVELOPMENT

STIFFENER AND STRINGER CONNECTION
PLATE WELD TERMINATION DETAIL

STANDARD NO. BR-SS(8.10)-83-154

SHEET 1 OF 1

SUPERSTRUCTURE STEEL